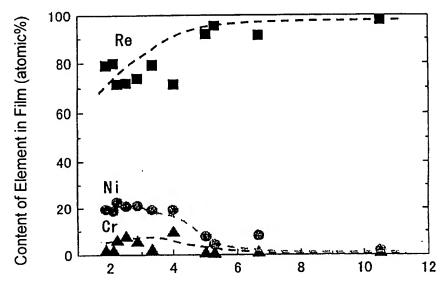
Fig. 1



Chemical Equivalent Ratio (organic acid/metal ions)

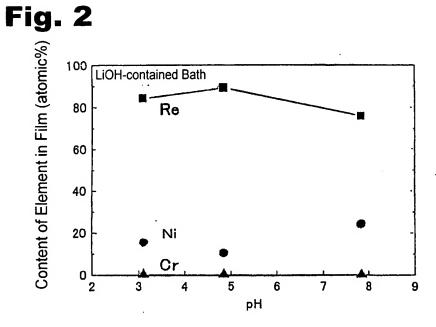


Fig. 3

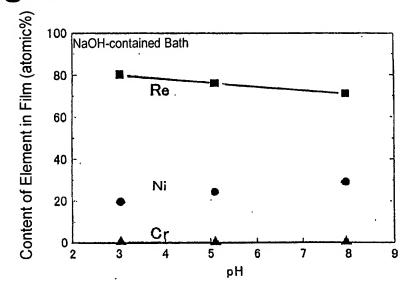


Fig. 4

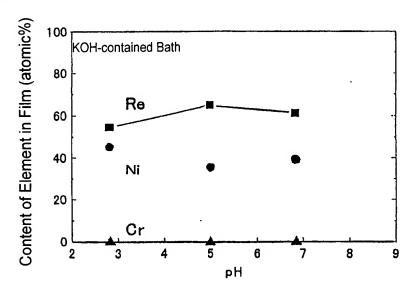


Fig. 5

